

Completed example for EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
					circle one	-1999 to 9999	-1999 to 9999										
1	USEP	Unused Step															
	SoRH	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time	440		1	0	0									Off	Off
	RAEE	Rate															
Purpose for this step:			Ramp temperature to 440°F over 1 hour, 0 minutes, 0 second time period. Event out 1 and 2 not used.														
2	USEP	Unused Step															
	SoRH	Soak			2	0	0									Off	Off
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAEE	Rate		Rate per min >>>>>													
Purpose for this step:			Maintain temperature for 2 hours, 0 minutes and 0 seconds. Event out 1 and 2 not used.														

Completed example for EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-2	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
3	USEP	Unused Step															
	SoRH	Soak															
	LdE	Wait-for-Event															
	LdPr	Wait-for-Process															
	LdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time	425		0	0	0									Off	Off
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:			Ramp temperature to 425°F as quick as the system will allow. Event out 1 and 2 not used.														
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-3	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
4	USEP	Unused Step															
	SoRH	Soak															
	LdE	Wait-for-Event															
	LdPr	Wait-for-Process											1	425		Off	Off
	LdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:			Wait until 425°F has been reached before moving to next step. Event out 1 and 2 not used.														

Completed example for EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-4	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
5	USEP	Unused Step															
	SoRH	Soak			1	0	0									Off	Off
	WdE	Wait-for-Event															
	WdPr	Ne															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:			Maintain temperature for 1 hours, 0 minutes and 0 seconds. Event out 1 and 2 not used.														
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-5	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
6	USEP	Unused Step															
	SoRH	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time	32		0	0	0									Off	Off
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:			Ramp temperature to 32°F as quick as the system will allow. Event out 1 and 2 not used.														

Completed example for EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-6	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
7	USEP	Unused Step															
	SoRh	Soak															
	LUE	Wait-for-Event															
	LdPr	Wait-for-Process											1	32		Off	Off
	LdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate															
Purpose for this step:			Wait until 32°F has been reached before moving to next step. Event out 1 and 2 not used.														
8	USEP	Unused Step															
	SoRh	Soak			1	0	0									Off	Off
	LUE	Wait-for-Event															
	LdPr	Wait-for-Process															
	LdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate															
Purpose for this step:			Maintain temperature for 1 hours, 0 minutes and 0 seconds. Event out 1 and 2 not used.														

Completed example for EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-8	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USEr/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
9	USEP	Unused Step															
	SoRH	Soak															
	LUE	Wait-for-Event															
	LUPr	Wait-for-Process															
	LdBo	Wait-for-Both															
	JL	Jump Loop						1	14							Off	Off
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
rATE	Rate			Rate per min >>>>>													
Purpose for this step:			Repeat steps 1 to 9, fourteen more times for a total of 15. Event out 1 and 2 not used.														

  

Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-9	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USEr/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
10	USEP	Unused Step															
	SoRH	Soak															
	LUE	Wait-for-Event															
	LUPr	Wait-for-Process															
	LdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End													Off	Off	Off
	CLoC	Wait-for-Time															
	t	Time															
rATE	Rate			Rate per min >>>>>													
Purpose for this step:			End profile and set control mode to off. Chamber will drift to ambient temperature as there is no control.														

EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
					circle one	-1999 to 9999	-1999 to 9999										
1	<u>USEP</u>	Unused Step															
	<u>SoAH</u>	Soak															
	<u>WdE</u>	Wait-for-Event															
	<u>WdPr</u>	Wait-for-Process															
	<u>WdBo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAtE</u>	Rate		Rate per min >>>>>													
Purpose for this step:																	
2	<u>USEP</u>	Unused Step															
	<u>SoAH</u>	Soak															
	<u>WdE</u>	Wait-for-Event															
	<u>WdPr</u>	Wait-for-Process															
	<u>WdBo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAtE</u>	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
3	<u>UStP</u>	Unused Step															
	<u>SoRH</u>	Soak															
	<u>WJE</u>	Wait-for-Event															
	<u>WJP</u>	Wait-for-Process															
	<u>WJbo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAEE</u>	Rate			Rate per min >>>>>												
Purpose for this step:																	
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
4	<u>UStP</u>	Unused Step															
	<u>SoRH</u>	Soak															
	<u>WJE</u>	Wait-for-Event															
	<u>WJP</u>	Wait-for-Process															
	<u>WJbo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAEE</u>	Rate			Rate per min >>>>>												
Purpose for this step:																	

EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-4	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF
5	<u>UStP</u>	Unused Step															
	<u>SoAh</u>	Soak															
	<u>WdE</u>	Wait-for-Event															
	<u>WdPr</u>	Wait-for-Process															
	<u>WdBo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAtE</u>	Rate			Rate per min >>>>>												
Purpose for this step:																	
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-5	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF
6	<u>UStP</u>	Unused Step															
	<u>SoAh</u>	Soak															
	<u>WdE</u>	Wait-for-Event															
	<u>WdPr</u>	Wait-for-Process															
	<u>WdBo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAtE</u>	Rate			Rate per min >>>>>												
Purpose for this step:																	



EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-6	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
7	UStP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAEE	Rate															
Purpose for this step:																	
8	UStP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAEE	Rate															
Purpose for this step:																	

EZ-ZONE PM - Profile 1					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-8	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF
9	<u>UStP</u>	Unused Step															
	<u>SoRH</u>	Soak															
	<u>WJE</u>	Wait-for-Event															
	<u>WJP</u>	Wait-for-Process															
	<u>WJbo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAEE</u>	Rate			Rate per min >>>>>												
Purpose for this step:																	
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-9	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF
10	<u>UStP</u>	Unused Step															
	<u>SoRH</u>	Soak															
	<u>WJE</u>	Wait-for-Event															
	<u>WJP</u>	Wait-for-Process															
	<u>WJbo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAEE</u>	Rate			Rate per min >>>>>												
Purpose for this step:																	

EZ-ZONE PM - Profile 2					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
					circle one	-1999 to 9999	-1999 to 9999										
11	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAEE	Rate			Rate per min >>>>>												
	Purpose for this step:																
12	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAEE	Rate			Rate per min >>>>>												
	Purpose for this step:																

EZ-ZONE PM - Profile 2					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-12	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
13	USEP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RtE	Rate		Rate per min >>>>>													
Purpose for this step:																	
14	USEP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RtE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 2					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-14	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF
15	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAEE	Rate		Rate per min >>>>>													
Purpose for this step:																	
16	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAEE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 2					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-16	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
17	USEP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RATE	Rate			Rate per min >>>>>												
Purpose for this step:																	
18	USEP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RATE	Rate			Rate per min >>>>>												
Purpose for this step:																	

EZ-ZONE PM - Profile 2					Follow the row for step type and enter your settings in yellow boxes													
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2	
					Hours	Minutes	Seconds											
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-18	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on	
19	USEP	Unused Step																
	SoRH	Soak																
	WJE	Wait-for-Event																
	WJPr	Wait-for-Process																
	WJbo	Wait-for-Both																
	JL	Jump Loop																
	End	End																
	CLoC	Wait-for-Time																
	t	Time																
	RATE	Rate		Rate per min >>>>>														
Purpose for this step:																		
20	USEP	Unused Step																
	SoRH	Soak																
	WJE	Wait-for-Event																
	WJPr	Wait-for-Process																
	WJbo	Wait-for-Both																
	JL	Jump Loop																
	End	End																
	CLoC	Wait-for-Time																
	t	Time																
	RATE	Rate		Rate per min >>>>>														
Purpose for this step:																		

EZ-ZONE PM - Profile 3					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
					circle one	-1999 to 9999	-1999 to 9999										
21	USEP	Unused Step															
	SoAH	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAE	Rate		Rate per min >>>>>													
Purpose for this step:																	
22	USEP	Unused Step															
	SoAH	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	RAE	Rate		Rate per min >>>>>													
Purpose for this step:																	



EZ-ZONE PM - Profile 3					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-22	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
23	UStP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	
24	UStP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 3					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-24	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF
25	UStP	Unused Step															
	SoAh	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	
26	UStP	Unused Step															
	SoAh	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 3					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-26	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
27	UStP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	
28	UStP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 3					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-28	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
29	UStP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	
30	UStP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJPr	Wait-for-Process															
	WJbo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 4					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
				circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-30	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF
31	<u>USEP</u>	Unused Step															
	<u>SoAH</u>	Soak															
	<u>WdE</u>	Wait-for-Event															
	<u>WdPr</u>	Wait-for-Process															
	<u>WdBo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAtE</u>	Rate		Rate per min >>>>>													
Purpose for this step:																	
32	<u>USEP</u>	Unused Step															
	<u>SoAH</u>	Soak															
	<u>WdE</u>	Wait-for-Event															
	<u>WdPr</u>	Wait-for-Process															
	<u>WdBo</u>	Wait-for-Both															
	<u>JL</u>	Jump Loop															
	<u>End</u>	End															
	<u>CLoC</u>	Wait-for-Time															
	<u>t</u>	Time															
	<u>rAtE</u>	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 4					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-32	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
33	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJbO	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAEE	Rate		Rate per min >>>>>													
Purpose for this step:																	
34	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJbO	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAEE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 4					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-34	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
35	UStP	Unused Step															
	SoAh	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	
36	UStP	Unused Step															
	SoAh	Soak															
	WdE	Wait-for-Event															
	WdPr	Wait-for-Process															
	WdBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAtE	Rate		Rate per min >>>>>													
Purpose for this step:																	

EZ-ZONE PM - Profile 4					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-36	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
37	USEP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rATE	Rate		Rate per min >>>>>													
Purpose for this step:																	
38	USEP	Unused Step															
	SoRH	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJBo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rATE	Rate		Rate per min >>>>>													
Purpose for this step:																	



EZ-ZONE PM - Profile 4					Follow the row for step type and enter your settings in yellow boxes												
Step	Step Type Abbrev.	Step Type circle one	Target SP 1 -1999 to 9999	Target SP 2 -1999 to 9999	Time or Rate			Day of Week	Jump Step 1-38	Jump Count 0-9999	Wait Event 1 oFF/on /nonE	Wait Event 2 oFF/on /nonE	Wait Process Instance 1 or 2	Wait Proc 1 -1999 to 9999	End Type USER/ HoLd/ oFF	Event 1 oFF/ on	Event 2 oFF/ on
					Hours 0-99	Minutes 0-59	Seconds 0-59										
39	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJbO	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAEE	Rate		Rate per min >>>>>													
Purpose for this step:																	
40	USEP	Unused Step															
	SoAh	Soak															
	WJE	Wait-for-Event															
	WJP	Wait-for-Process															
	WJbO	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	CLoC	Wait-for-Time															
	t	Time															
	rAEE	Rate		Rate per min >>>>>													
Purpose for this step:																	